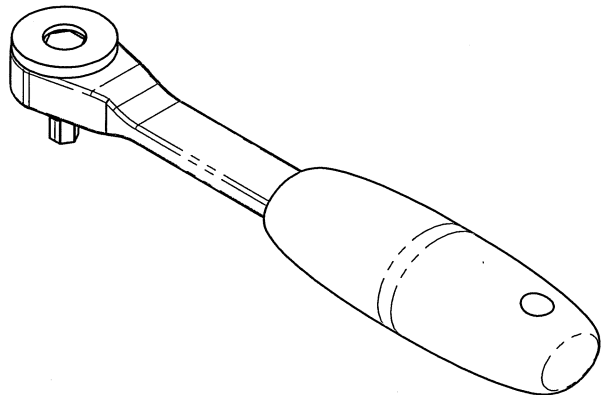
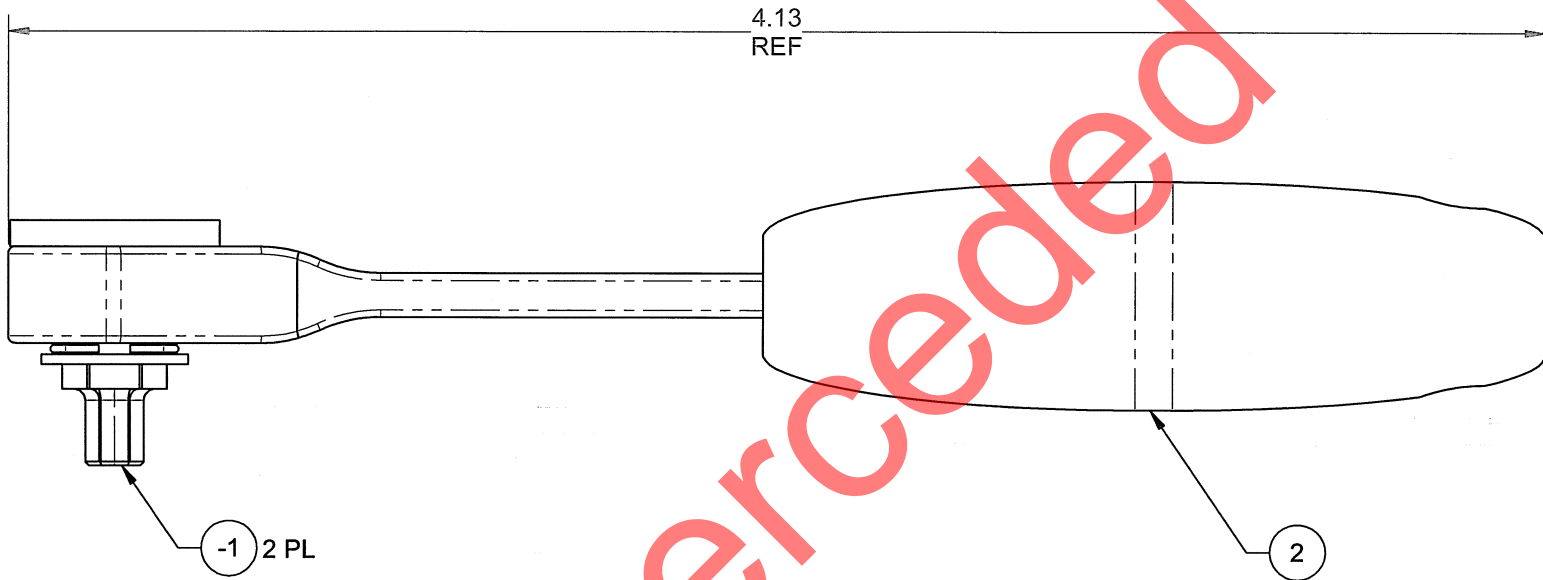
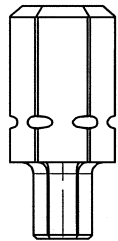




ITEM #	QTY	PART #	PART TITLE
-1	2	RBT18565-1	9/64" HEX BIT, 1/4" HEX SHANK
2	1	McMaster#52725A31 OR EQUIV.	ANGLED RATCHETING BIT SCREWDRIVER 4-1/8" LG.



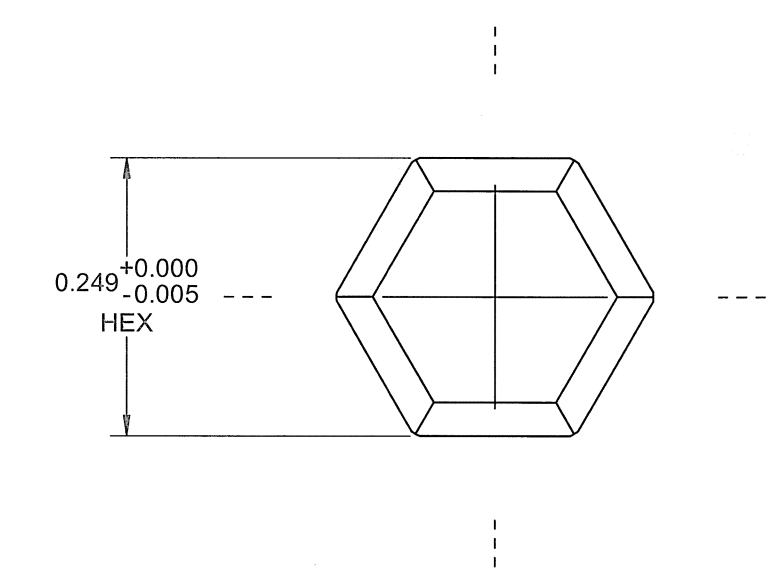
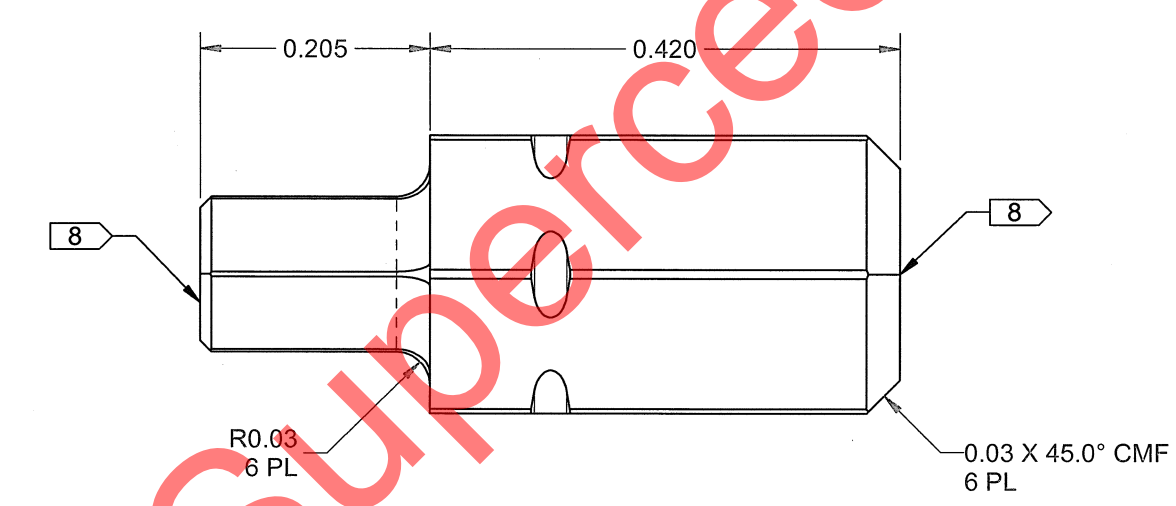
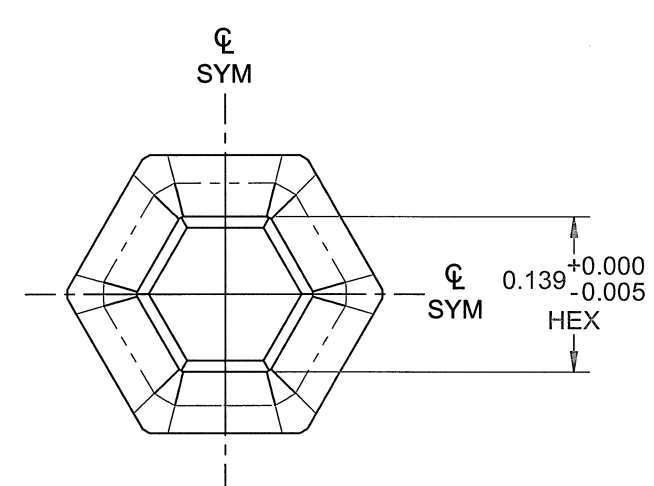
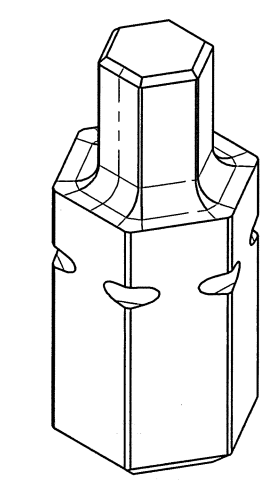
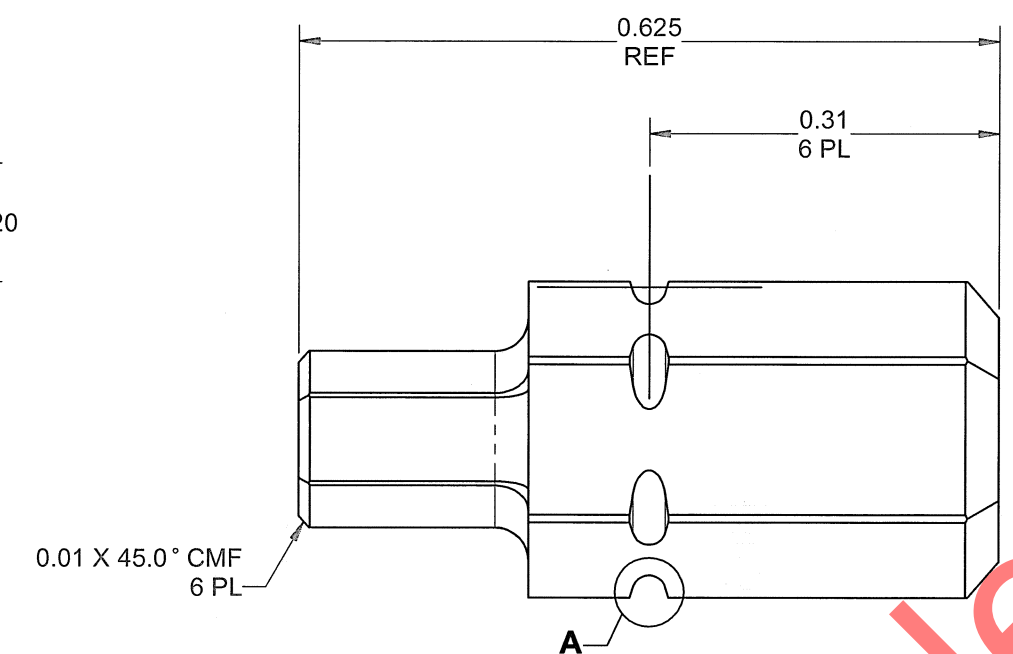
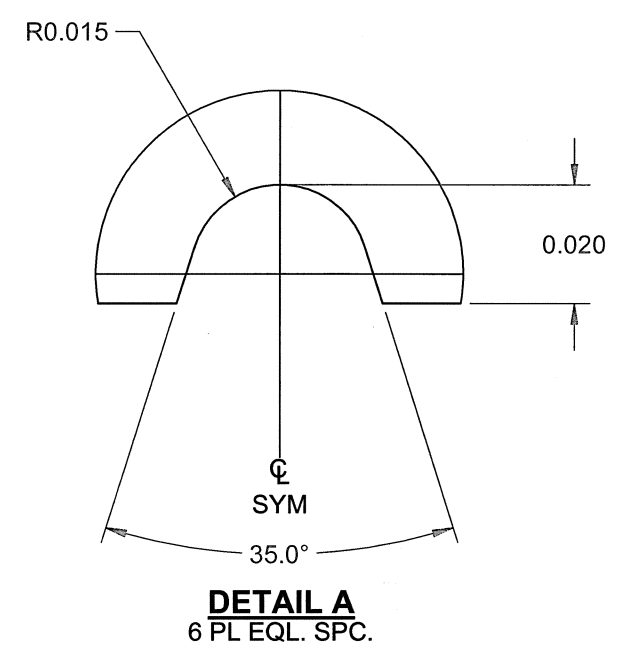
RBT18565 ENGINE BELL MOUTH RATCHET

8

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	UPDATED DRAWING TEMPLATE		19-590	PK
	ITEM -1 WAS MSC #05045315 IS MACHINED PART			
	ITEM 2 WAS ITEM -3			
	ITEM 2 WAS MSC #05045174 IS McMaster#52725A31 OR EQUIV.			
REV.	DESCRIPTION		ECN #	BY
DESIGN	PK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	PK			
CHECKED	KPT	TOOL PART # RBT18565		
MFG. APPR.	DP			
APPROVED		TITLE ENGINE BELL MOUTH RATCHET		
DATE 2/25/2019				
		SCALE NTS 		
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8 7 6 5 4 3 2 1



RBT18565-1 9/64" HEX BIT, 1/4" HEX SHANK

- NOTES:
- 1) MATERIAL: O1
 - 2) HEAT TREAT: 50-55 Rc
 - 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) REMOVE ALL SHARP EDGES AND BURRS
 - 7) IDENTIFICATION: N/A
 - 8) CENTER DRILL IS ACCEPTABLE

DESIGN	PK	DART AEROSPACE LTD	
DRAWN	PK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	DP	RBT18565	SHEET 2 OF 2
APPROVED	W	TITLE	SCALE
DATE 2/25/2019		ENGINE BELL MOUTH RATCHET	NTS
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